

**Garant**

**Steel boring bar A.. SVQCR 107,5°, for indexable inserts VC.., right-hand,  
Shank Ø / insert size: 32/16mm**


**Order data**

Order number	261344 32/16
GTIN	4045197656155
Item class	21T

**Technical description**

Shim	269005 8
Centre offset $L_3$	22 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Shim screw	269013 2
Insert size	16 mm
suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 2
ISO code toolholder	A32S SVQCR/L16
Head length $L_1$	33.5 mm
Overall length $L$	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	107.5 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 2	269028 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15